

Wide Belts

Aluminum Oxide Resin Cloth Open

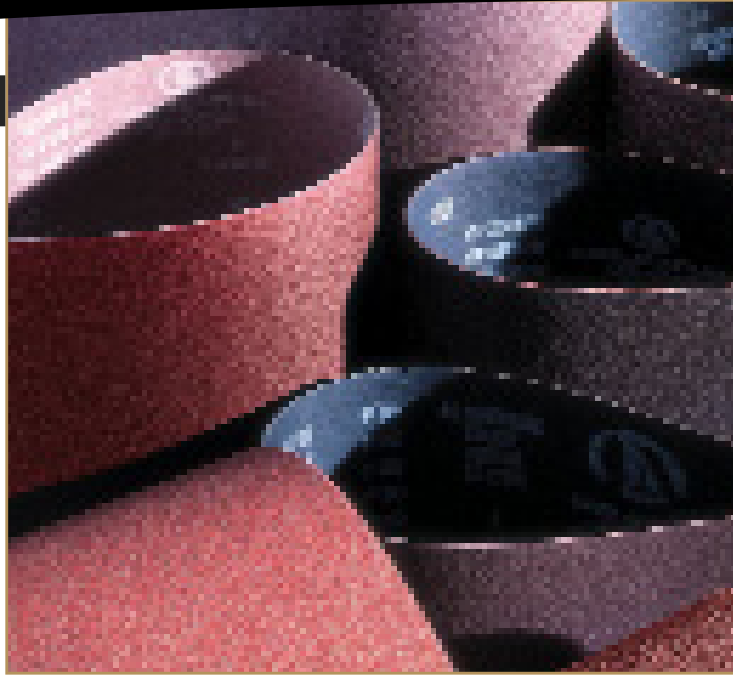
Features

- Light brown aluminum oxide abrasive
- Full resin bond system
- X-weight cotton backing
- Open coat

Benefits

- Uniform scratch pattern
- Increased strength
- Resists loading

Applications include finishing of wood and non-ferrous metals.



PART NO.	GRADING		BELTS/PKG.	BELTS/CASE
25" x 75"				
05539599963	80	XC 0776 O	3	3
05539599962	100	XC 0776 O	5	5
05539599961	120	XC 0776 O	5	5
37" x 60"				
05539599978	60	XC 0776 O	3	3
05539599977	80	XC 0776 O	3	3
05539599976	100	XC 0776 O	5	5
05539599975	120	XC 0776 O	5	5
05539599974	150	XC 0776 O	5	5
05539599973	180	XC 0776 O	5	5

PART NO.	GRADING		BELTS/PKG.	BELTS/CASE
37" x 75"				
05539599992	60	XC 0776 O	3	3
05539599991	80	XC 0776 O	3	3
05539599990	100	XC 0776 O	5	5
05539599989	120	XC 0776 O	5	5
05539599988	150	XC 0776 O	5	5
05539599987	180	XC 0776 O	5	5



Troubleshooting Guide

PROBLEM	SUGGESTED CORRECTION – CONTACT WHEELS									
	HARDER WHEEL	SOFTER WHEEL	LARGER GROOVE/LAND	SMALLER GROOVE/LAND	DRESS WHEEL	HIGHER SPEED	LOWER SPEED	STANDARD SERRATION	LARGER WHEEL	SMALLER WHEEL
DULLING	•		•				•			•
LOADING			•							•
OVER-AGGRESSIVENESS		•		•				•	•	
SLOW CUTTING	•		•			•				•
SCRATCHES TOO DEEP		•		•				•	•	
BURNING	•						•			
NON-CONFORMITY		•	•				•		•	
DUBBING EDGES	•									
SHEDDING (ABRASIVES)		•		•	•	•		•	•	
CHATTER		•			•			•	•	

SUGGESTED CORRECTION – GENERAL	
PROBLEM	CORRECTION
LOADING	DECREASE INFEED PRESSURE OR BELT SPEED
SHEDDING	REDUCE APPLIED PRESSURE USE A LESS AGGRESSIVE CONTACT WHEEL DRESS CONTACT WHEEL IF WORN OR DAMAGED USE ENTIRE SURFACE OF BELT
BELT BREAKAGE	REDUCE BELT TENSION USE LESS AGGRESSIVE CONTACT WHEEL CHECK TRACKING MECHANISM FOR BELTS TRACKING ERRATICALLY
REDUCED BELT LIFE	USE COARSER GRIT REDUCE PRESSURE